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APPLICATION NO.	FIL	ING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/797,758	03/09/2004		Gary William Schukar	57630US004	4235
32692	7590	09/28/2006		EXAM	INER
3M INNOV	ATIVE P	ROPERTIES CO	PHAN, THIEM D		
PO BOX 334	127				
ST. PAUL, MN 55133-3427				ART UNIT	PAPER NUMBER
				3729	

DATE MAILED: 09/28/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

	Application No.	Applicant(s)
	10/797,758	SCHUKAR ET AL.
Office Action Summary	Examiner	Art Unit
	Tim Phan	3729
The MAILING DATE of this communication app Period for Reply	ears on the cover sheet with the c	orrespondence address
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 36(a). In no event, however, may a reply be tin rill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).
Status	· · · · · · · · · · · · · · · · · · ·	
 Responsive to communication(s) filed on <u>27 Au</u> This action is FINAL. 2b) This Since this application is in condition for alloward closed in accordance with the practice under E 	action is non-final. nce except for formal matters, pro	
Disposition of Claims	, , , , , , , , , , , , , , , , , , , ,	
4) ☐ Claim(s) 1-35 is/are pending in the application. 4a) Of the above claim(s) 18-35 is/are withdraw 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1-17 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or	rn from consideration.	
Application Papers		
9) The specification is objected to by the Examine 10) The drawing(s) filed on is/are: a) access applicant may not request that any objection to the Replacement drawing sheet(s) including the correction of the oath or declaration is objected to by the Examine	epted or b) objected to by the drawing(s) be held in abeyance. Serion is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).
Priority under 35 U.S.C. § 119		
12) Acknowledgment is made of a claim for foreign a) All b) Some * c) None of: 1. Certified copies of the priority documents 2. Certified copies of the priority documents 3. Copies of the certified copies of the prior application from the International Bureau * See the attached detailed Office action for a list	s have been received. s have been received in Applicati ity documents have been receive I (PCT Rule 17.2(a)).	ion No ed in this National Stage
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date See Continuation Sheet.	4) Interview Summary Paper No(s)/Mail D 5) Notice of Informal F 6) Other:	ate. <u>9/26/06</u> .

Continuation of Attachment(s) 3). Information Disclosure Statement(s) (PTO/SB/08), Paper No(s)/Mail Date :5/7/04, 11/22/04, 4/15/05, 8/29/05, 1/13/06, 3/24/06 & 7/14/06.

DETAILED ACTION

Election/Restrictions

1. Applicants' election without traverse of Group I, Claims 1-17, filed on 8/27/06, is acknowledged.

The Restriction mailed on 8/01/06 has been carefully reviewed and is held to be proper. Moreover Applicants did not distinctly and specifically point out any error in the Restriction Requirement. Accordingly, Claims 18-35 are withdrawn from further consideration pursuant to 37 CFR 1.142(b) as being drawn to a nonelected Group, there being no allowable generic or linking claim.

The Restriction filed on 8/01/06 is hereby made Final.

Applicants are required to cancel these nonelected claims (18-35) or take other appropriate action.

An Office Action on the merits of Claims 1-17 now follows.

Specifications

2.

- On page 1, line 10, delete "pending" and insert: --- US Patent No. 6,740,131 --;
- The following title is suggested: "Method for Converting Fuel Cell Membrane Web to

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Precisely Positioned Membrane Sheets".

Claim Rejections - 35 USC § 102

3. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.

4. Claims 1-4, 6 and 9 are rejected under 35 U.S.C. 102(b) as being anticipated by Nagate et al (US 5,437,960).

With regard to claim 1, Nagate et al teach a process for laminating photosensitive layer, comprising:

- transporting, with use of a movable vacuum or suction belt (Fig. 1, 15), an end portion of the membrane web (Fig. 1, 1 or Fig. 2, 20) from a first location to a second location (Fig. 1, left to right roller of 15);
- securing, with use of respective first and second vacuums of suction belt at the first and second locations and after removal of the movable vacuum, the end portion of the membrane web at the first and second locations;
- cutting the membrane web (Fig. 1, 17) within a gap defined between a single catalyst pattern of the membrane web end portion and an adjacent catalyst pattern to produce a

membrane sheet; and

 positioning the membrane sheet to a desired orientation by mechanical arm (Fig. 1, 19) to facilitate subsequent processing of the membrane sheet.

With regard to claim 2, Nagate et al teach that the membrane is less than about two thousandths of an inch in thickness (Col. 7, line 63).

With regard to claim 3, Nagate et al teach the further steps of:

- securing, with use of the first vacuum (Fig. 1, 15), the end portion of the membrane web (Fig. 1, 1) at the first location;
- moving the movable vacuum to the first location (Fig. 1, left roller of 15); and
- activating the movable vacuum and removing the first vacuum (Fig. 1, right roller of 15)
 to facilitate transport of the end portion of the membrane web by use of the movable
 vacuum.

With regard to claim 4, Nagate et al teach the detecting advancement of the single catalyst pattern (Fig. 1, 2; col. 6, lines 36-42) to the second location (Fig. 1, at right roller of 15).

With regard to claim 6, Nagate et al teach advancement of the single catalyst pattern (Fig. 1, 2; col. 6, lines 36-42) is detected by detecting the gap defined between the single catalyst pattern and the adjacent catalyst pattern.

With regard to claim 9, Nagate et al teach that the positioning of the membrane sheet comprises moving the membrane sheet (Fig. 1, 1) axially with respect to an x-axis and a y-axis, and rotationally about a z-axis by return arm (Fig. 1, 19) to position the membrane sheet to the desired orientation.

Claim Rejections - 35 USC § 103

- 5. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 6. Claims 5, 7, 8 and 10-17 are rejected under 35 U.S.C. 103(a) as being unpatentable over Nagate et al in view of Green et al (US 6,951,596).

With regard to claims 5, 7, 8, 10 and 11, Nagate et al teach a process for laminating photosensitive layer, including a sensor to advance the single catalyst pattern (Fig. 1, 2; col. 6, lines 36-42) and a rotational arm (Fig. 1, 19), which reads on applicants' claimed invention.

Green et al teach a technique of making RFID webstock by using a CCD camera to detect and to align (Col. 16, lines 55-67) during to manufacturing process of rolled web with small IC or electronic block (Fig. 8, 520).

It would be obvious to one of ordinary skill in the art at the time the invention was made

to combine the two teachings by applying the optical camera, as taught by Green et al, to the process for laminating photosensitive layer as taught by Nagate et al, in order to incorporate a more accurate system for production and control of orientation and status of the web or membrane sheet.

With regard to claims 12-17, Nagate et al teach a process for laminating photosensitive layer, including a sensor to advance the single catalyst pattern (Fig. 1, 2; col. 6, lines 36-42) and a rotational arm (Fig. 1, 19), which reads on applicants' claimed invention.

Green et al teach a technique of making RFID webstock by using a CCD camera to detect and to align (Col. 16, lines 55-67) and an automated station to inspect for quality control (Col. 16, lines 4-7).

It would be obvious to one of ordinary skill in the art at the time the invention was made to combine the two teachings by applying the optical camera and the inspection station, as taught by Green et al, to the process for laminating photosensitive layer as taught by Nagate et al, in order to obtain a higher quality of the web or membrane sheet production.

Conclusion

7. The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Tim Phan whose telephone number is 571-272-4568. The examiner can normally be reached on M - F, 9AM - 5PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Peter Vo can be reached on 571-272-4690. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Tim Phan Examiner Art Unit 3729

September 22, 2006

A. DEXTER TUGBANG PRIMARY EXAMINER